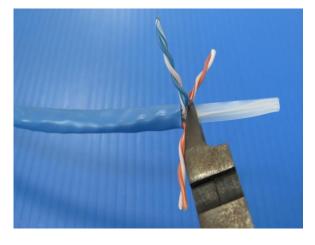


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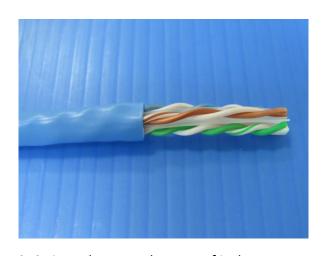
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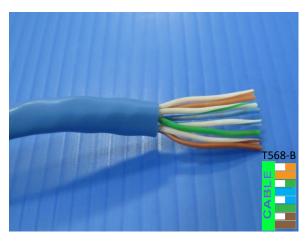
1. P8-006-29



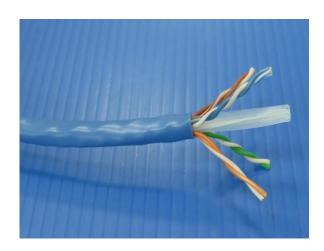
4. Trim cable cross member.



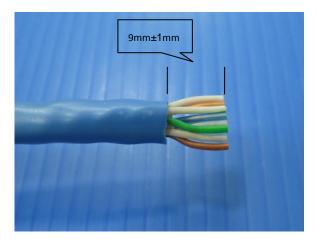
2. Strip and removed 15mm of jacket.



5. Untwist and order pairs.



3. Separate the four pairs.



6. Trim. 9mm±1mm

Reason: Need the conductors to seat near the front of

the plug so the twists go far into the connector .



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7. Slide cable into plug body.



9. Assembly process completed.



8. Crimp.



10. Assembly process completed.