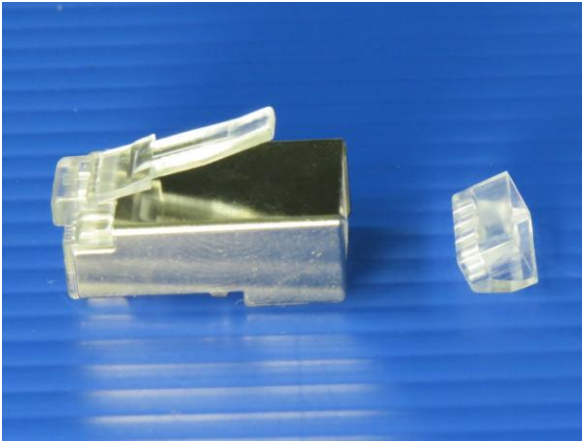




Plug Master Industrial Co., Ltd

PMC Part No. P8-002-4

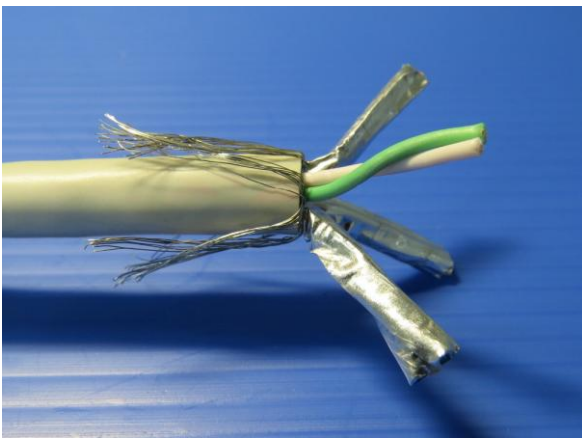
Description: 8P8C-F 2 Layers Shielded With Insert 1.4mm
Assembling Installation



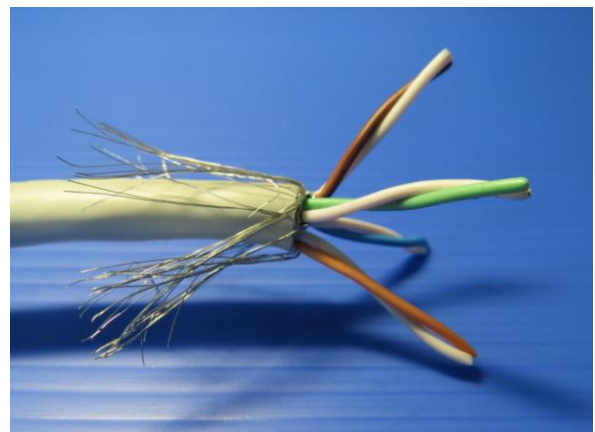
1. 8P8C Plug with zigzag load bar.



2. Cable stripped approximately 20mm .



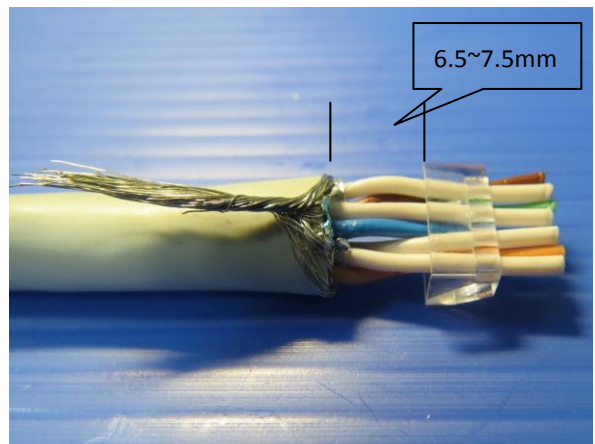
3. Spread apart the four pairs.



4. Cut off the shielding layer



5. Twist the drain wire for welding.



6. Slide conductors into insert, and leave space around 6.5~7.5mm

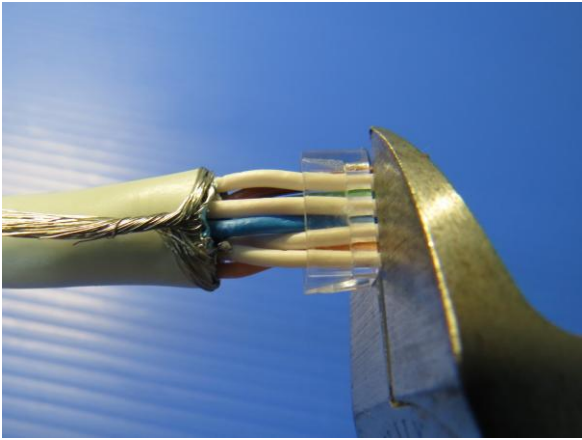
Color order: White Orange/Orange/
White Green/Blue/ White Blue /Green/White Brown/Brown



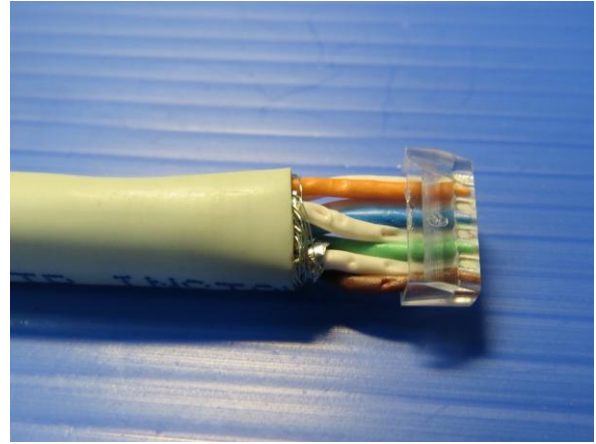
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PMC Part No. P8-002-4

Description: 8P8C-F 2 Layers Shielded With Insert 1.4mm
Assembling Installation



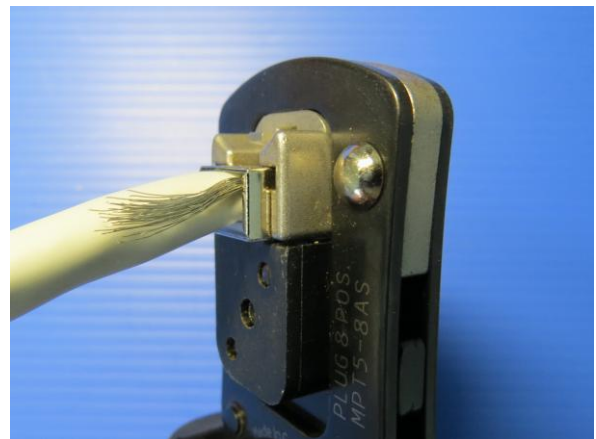
7. Cut off the conductors exceeding in front of the insert.



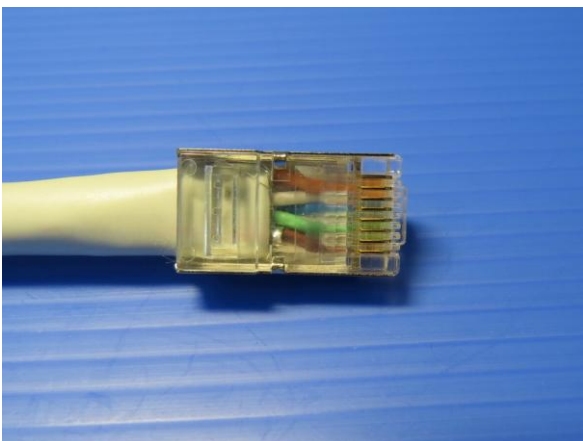
8. After cutting off the excess wire.



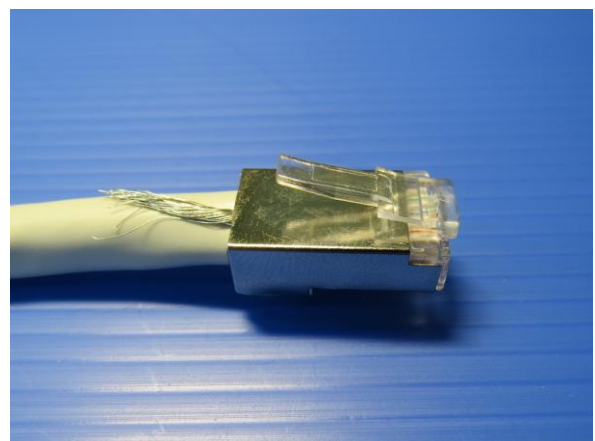
9. Push the cable and insert into PLUG body.



10. Put the plug into a Crimping tool for Termination.



11. Assembling process completed .



12. Welding the drain wire with shield shell.