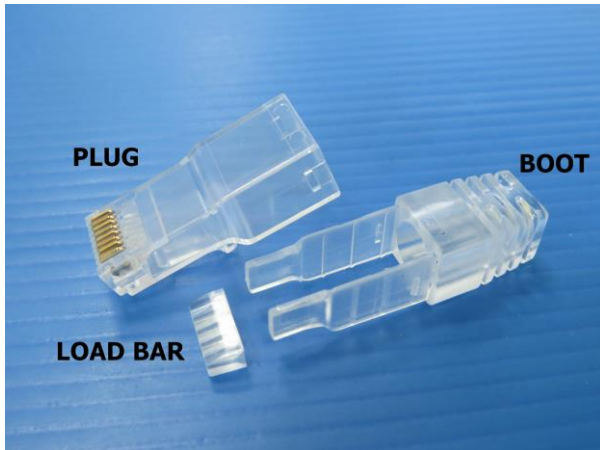




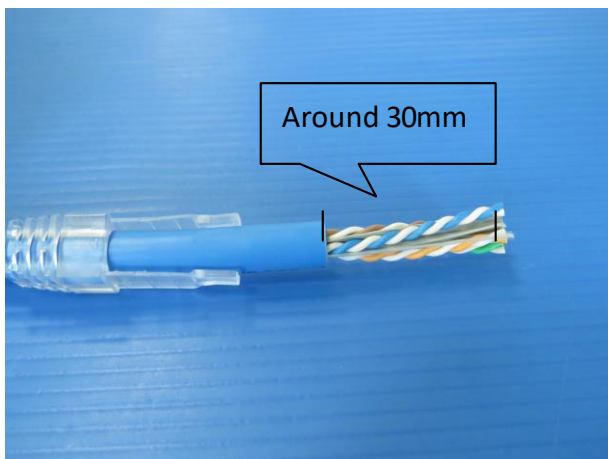
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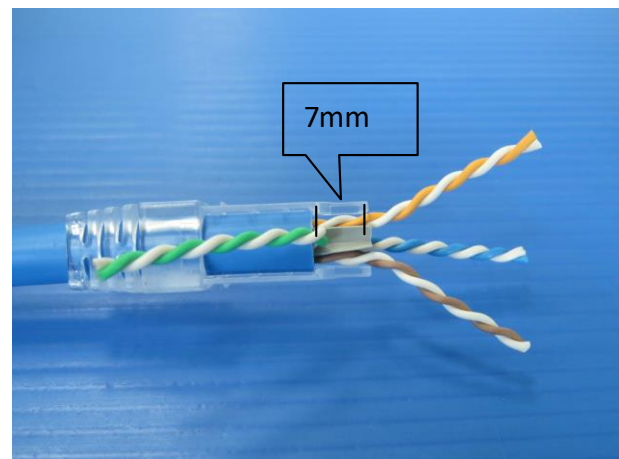
1. Plug #P8-054-1 +Boot#SR-037 +Load bar



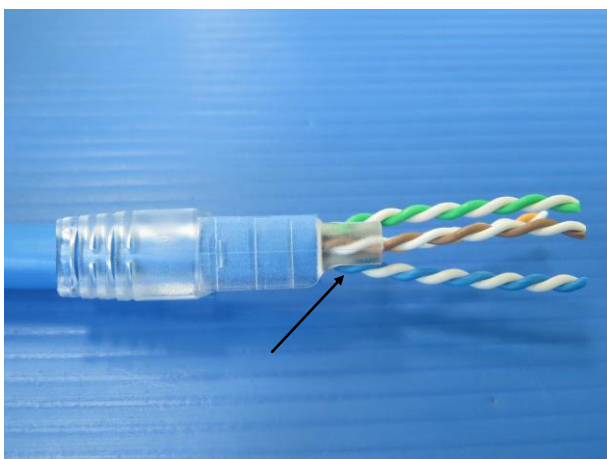
2. First, push the Boot into cable.



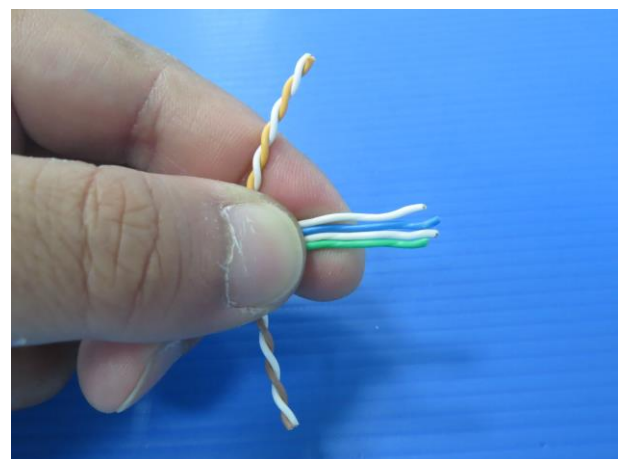
3. Cable Stripped around 30mm.



4. Cut the cross, and keep around 7.0mm to improve the performance.



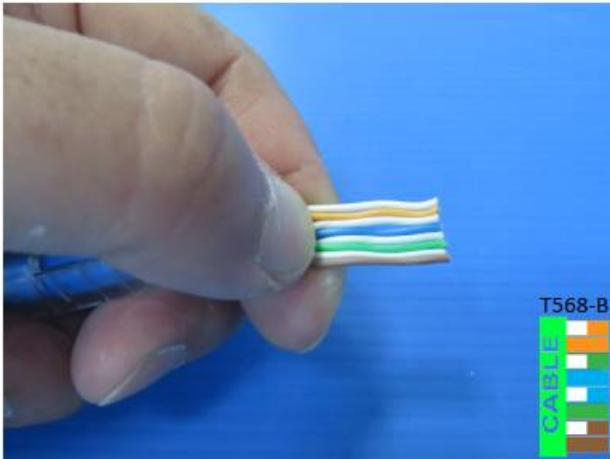
5. Please be noted the direction of SR.
The larger step is down.



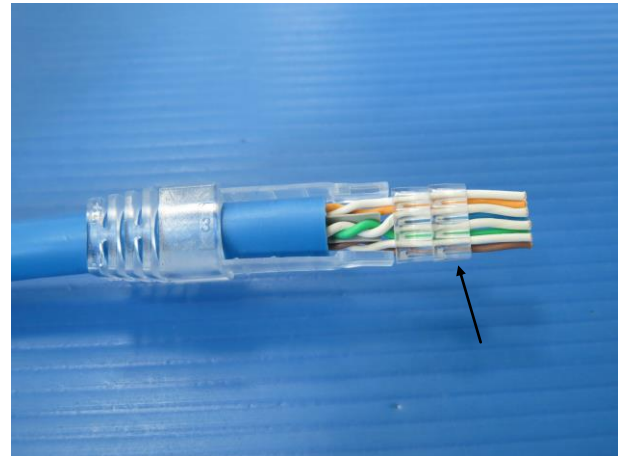
6. Use two fingers to fix the core wires when arranging the wire to reduce the displacement of core wires. (Straighten the wire as much as possible)



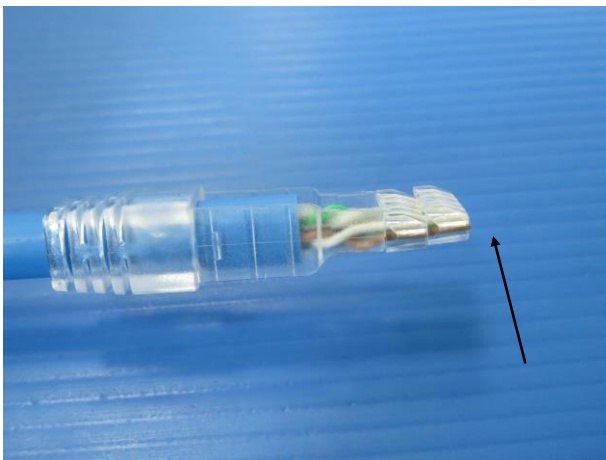
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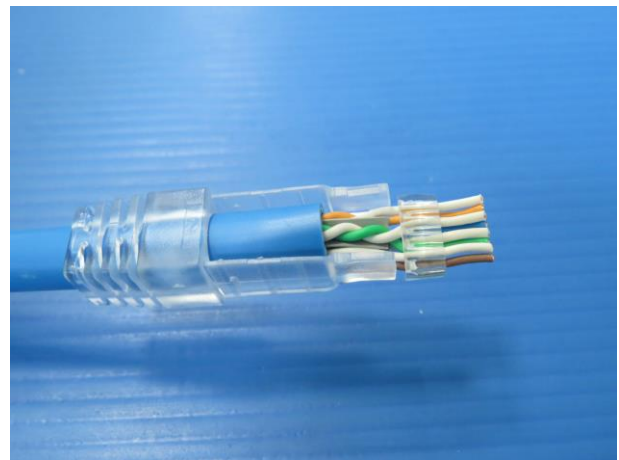
7. Use two fingers to fix the core wire when arranging the wire to reduce the displacement of core wires according to T568-B.



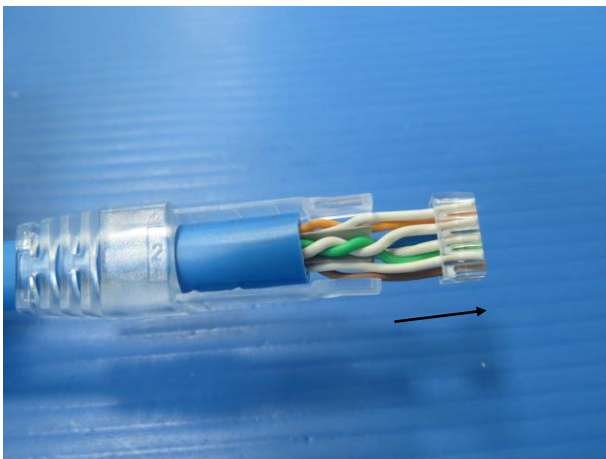
8. Insert "two load bars" into wire, the second one is just to reserve the proper length of wires, it will be removed later.



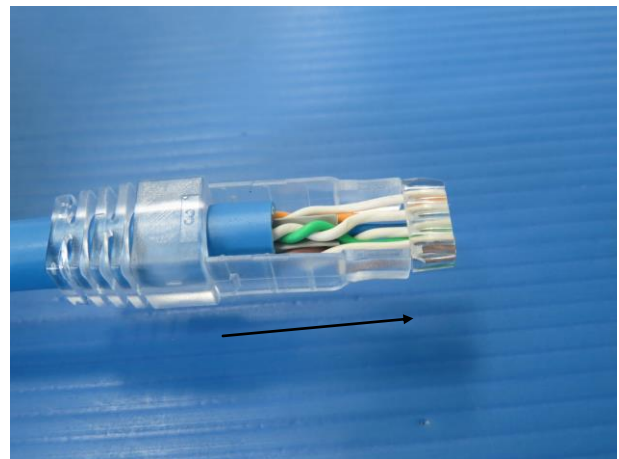
9. Trim the rest wires.



10. Remove the front load bar.



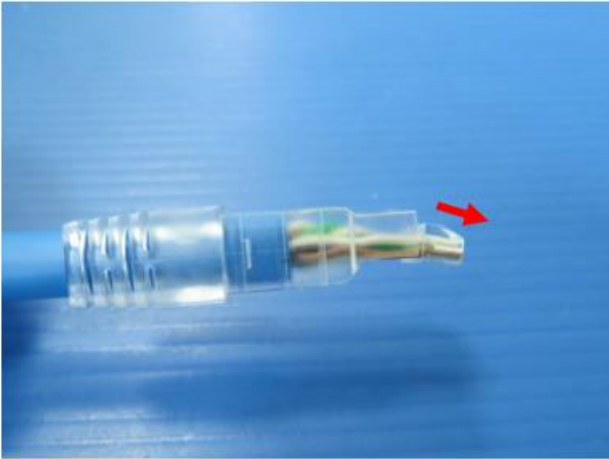
11. Push the load bar forward to the top.
(Do not expose the wires outside of load bar.)



12. Push the Plug boot forward to touch the load bar.



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13. Press the load bar down slightly, easy to push in the plug to avoid displacement.



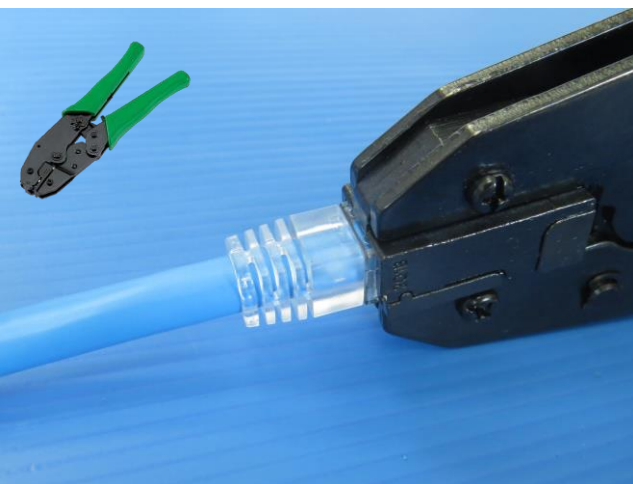
14. Push the assembled wire into the PLUG.
(Priority push the Boot into plug body to fix it)



15. The wires are not pushed in place yet.
(Please note the arrow .)



16. Push the cable again to send wires to the front.



17. Crimp the plugs by PMC tool
PM-236Q1D-U .



18. Assembly finished.



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** Recommended Crimping Tool PM-236Q1D-U **

Packaging : 1pcs/WHITE BOX (No brand).

